

# FLEX EXTRA

## For Nylon and Tough Textiles

GRAFIFLEX EXTRA is a tough thermoweldable computer cut material for application on any type of “tough” textiles. For use on most nylons (nylon jackets, K-Way, nylon sports wear and bags), umbrellas, leather etc.

### Application

#### Step 1

After cutting in REVERSE heat apply the material with its own polyester backing at:

Temperature: 160°C  
Time: 2-4 seconds  
Pressure: Minimum practical value  
(Carry out tests first)

### Remove polyester backing

#### Step 2

Repeat step 1 again covering the material with silicon paper or Teflon for 10 seconds, to enable the final gripping of the GRAFIFLEX EXTRA.

Washable at: 60°C maximum  
Dry Cleanable

#### Colours Available

White – Black - Royal Blue - Navy Blue – Red – Yellow - Green